



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**D5550-1-Rework
Job Sheet 170708**



Part No: D5550-1-Rework

Job Qty: 1 ea

Part Name: Fwd Outboard Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5550-1-) DWG D5550 REV.A SHEETS 3,5 IPP REV:A 17.09.05 NEW ISSUE DD
VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Handfinish		BEB 18-01-22
120	HandFinish	1 pcs		1/22/18	0.00	1.00	HandFinish4		BEB 18-01-22
130	QC	1 pcs		1/22/18	0.00	0.00	QC2 Machining-4		PD 18-01-25
150	HandFinish	1 pcs		1/22/18	0.00	0.25	HandFinish1		2018/01/22
160	QC	1 pcs		1/22/18	0.00	0.00	QC7-5		BR 18-01-23
170	Powdercoat	1 pcs		1/23/18	0.00	0.09	Powdercoat1		BR 18-01-23
180	QC	1 pcs		1/23/18	0.00	0.00	QC3		PD 18-01-25
190	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		
200	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 120 - BUFF/ SCUFF POWDERCOAT

170 - ***Mask holes or blow out access powdercoat in holes*** START TIME: 8:40 OVEN TEMPERATURE: 320° FINISH TIME: 9:18

190 - Identify as per dwg & Stock in QC Quarantine for RA72

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5550-1	Fwd Outboard Beam	1 Ea (1 ea)	90-Start up Operation	SD 33524

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:37 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____	 S034642 Fwd Outboard Beam	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2">AGENT/PROCESS</th> </tr> <tr> <td style="width:50%;">Water Jet ☐</td> <td style="width:50%;">Engineering ☐</td> </tr> <tr> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Supplier ☐</td> <td></td> </tr> <tr> <td colspan="2" style="text-align: center;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="2" style="height: 40px;"></td> </tr> <tr> <td colspan="2" style="text-align: center;">Completed By</td> </tr> <tr> <td colspan="2" style="height: 40px;"></td> </tr> <tr> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="2" style="height: 40px;"></td> </tr> <tr> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> <tr> <td colspan="2" style="height: 40px;"></td> </tr> </table>	AGENT/PROCESS		Water Jet ☐	Engineering ☐	Prod. Eng. Coord. ☐	Quality ☐	Store/Packaging ☐	Other ☐	Supplier ☐		MRB (QSI042) Approval				Completed By				Lead hand / Supervisor Approval Verification				QC / QA Coordinator Approval																																																			
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